

Date: Friday, 21/11/2008 2:29:00 PM  
 User: Linda Lacelle.

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI UTILITY POD
Job Number	: 43699		
Estimate Number	: 12400		
P.O. Number	:	Part Number	: D350602013
This Issue	: 21/11/2008 S.O. No. :	Drawing Number	: D2202F,DEO9217A2694G
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: F/A/G
Previous Run	: 32916	Material	:
Written By	: <u>W</u>	Due Date	: 05/12/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	: Est Rev:A New Issue 06-05-01 JLM Est Rev:B Added D3495-1 06-05-17 JLM		

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



N/A



Comment: Photocopy bluefile & type labels per PPP D206-602-013 CHG001

2.0

COMPOSITE ASSY

COMPOSITE ASSEMBLY



Comment: COMPOSITE ASSEMBLY

PULL FROM STOCK:

1 X D350-602-011 B ~~30647~~ BHO429

MODIFY PER DEO9217

PTO

BR 08-11-24

3.0

D350602011

Heli-Utility-Pod (LH/RH)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Heli-Utility-Pod (LH/RH)

BR 08-12-22

4.0

D30481

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Doubler  
Batch: B 36251  
Ship to Delastek

BR

5.0

AD64ABS

Pop Rivets



Comment: Qty.: 46.0000 Each(s)/Unit Total: 46.0000 Each(s)  
Pop Rivets  
Batch: M19109

8/11/24

(K)

SK

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08-12-12	2.1	FG 778150050 ROL - M 108932 HYSOL 9330 M 110170 HYSOL 934NA M 107908	BR					
08-12-22	2.2	POT CLEAR SEALANT ON RIVET INSIDE THE POD M 108657 (EXP. 09-07-17.)	BR					

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 21/11/2008 2:29:00 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY POD

Job Number: 43699

Part Number: D350602013

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

MS24693S272

Screw



Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Screw

Batch: *M110X746*

*8/10/24*

*SP*

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*08-12-23*

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE USING NEW B/N

NEW LABELS AND PAPERWORK REQ'D

*CHG001  
D350-602-013*

*08.12.23*

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

ENSURE ORIGINAL K10002 AND

D3495-1 DECAL IN BOX

*Kit in the  
Box never opened.*

*08-12-23*

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/12/24*

Job Completion



*CMF 08-12-24*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-602-011	CHG	CHG005		
DESC.	Heli-Utility-Pod	STC	SH93-97		
LOT	B39651	STC	SR01144NY		
MODEL	AS350	STC			
MADE IN CANADA				D2729-1	

*Packaging  
Rev A*

*8/12/23*

*(1x)  
SP*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DESIGN A	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. DEO 9217	REV. A SHEET 1 OF 1
DATE 01.09.26		TITLE MOsaic POD MODIFICATION	SCALE NTS
A	01.09.26	NEW ISSUE	

# DART ENGINEERING ORDER

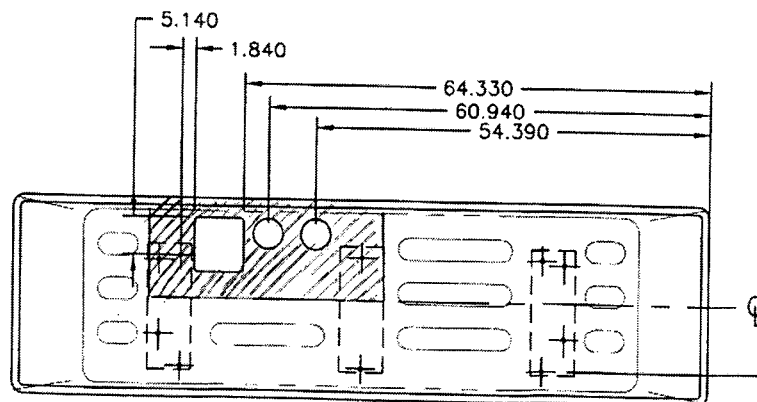
TO AMEND D2202 REV. F

TO MAKE A D2202-5 BASE (FOR D350-602-013) FROM A D2202-3 BASE :

- 1) REMOVE FOAM IN SHADED AREA OF POD.
- 2) FILL GAPS WITH 902 SATIN AND RESIN PER DWG (APPROX. 3-4 LAYERS)
- 3) 2 LAYERS OF 902 SATIN
- 4) INSTALL D3048-1 DOUBLER IN ORIENTATION SHOWN AND LET CURE
- 5) INSTALL DOUBLER WITH AD64ABS RIVETS (46) AND MS24693S272 SCREWS (3)
- 6) CUT HOLES AND SEAL WITH CYANOACRYLATE GLUE
- 7) TOUCH UP SPACKLE GREY FINISH AND CLEARCOAT

RELEASED

04.10.14 A



HINGE SIDE

D2202-5 POD BASE

w/b  
43699

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries